



GRAVELLY

THE BEST IN THE BUSINESS

PRO-TURN® 400 SERIES

If you're looking to run with the best, look no further than the Pro-Turn 400. With a stronger frame, smarter controls and a smoother

ride, the PT 400 continues to set the pace, leading the way with unparalleled professional performance.



- **X-Factor® II Deck** - The 7-gauge, all-steel welded X-Factor® II Deck is fabricated from top to bottom, providing industrial-strength peace of mind that's reinforced with an exclusive limited lifetime warranty.
- **Air-Ride Suspension Seat** - The industry's first air-ride suspension system is enhanced with seat isolators to absorb large vertical impacts and designed with an oversized, pillow-top, extra high-back seat for all-day comfort.
- **CBT System** - Our exclusive Constant Belt Tension System (CBT) ensures that belt tension is constant, keeping the blade tip speed and cutting results consistent.

- **EZ-Lift™ Deck System** - The ES-Lift Deck System takes 25% less effort to raise and lower the deck. Plus, 19 cutting positions with .25-inch increments help eliminate overhung loads.
- **Steel Chassis** - A heavy duty 1.5-inch x 3-inch steel, singular tubular frame is fabricated with four engine frame isolation points to reduce cockpit vibration by 45% while lessening operator fatigue.
- **Radial Rear Tires** - Radial rear tires come standard, delivering automotive-style performance, industry-leading handling and hill holding, while being gentler to the turf.

PRO-TURN 400

PRODUCT NAME	Pro-Turn 452	Pro-Turn 452	Pro-Turn 460	Pro-Turn 460	Pro-Turn 460	Pro-Turn 460	Pro-Turn 472	Pro-Turn 472	Pro-Turn 460
MODEL NUMBER	992273	992282/ 992289*	992274	992275	992278	992283/ 992288*	992276	992284/ 992290*	992280*
ENGINE	Kawasaki® FX850	Yamaha EFI MXV775	Kawasaki® FX921V	Kawasaki® FX1000V	Kohler EFI ECV880	Yamaha EFI MXV825	Kawasaki® FX1000V	Yamaha EFI MXV825	Kohler PCV860 EFI
	Air-cooled	Air-cooled	Air-cooled	Air-cooled	Air-cooled	Air-cooled	Air-cooled	Air-cooled	"Air-cooled
	Vertical twin*	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner	Heavy-Duty Air Cleaner
HORSEPOWER (HP)	27	29	31	35	33	33	35	33	29
DISPLACEMENT (CC)	852	824	999	999	824	824	999	824	824
DRIVE SYSTEM	Hydro-Gear® ZF-5400 Integrated pump/motor								
FUEL CAPACITY - GALLONS (LITERS)	13.4 (50.7)	13.4 (50.7)	13.4 (50.7)	13.4 (50.7)	13.4 (50.7)	13.4 (50.7)	13.4 (50.7)	13.4 (50.7)	Twin 33.5# tanks (tanks not included)
GROUND SPEED (APPROX. MPH) (FOR/REV)	13 mph/6 mph								

DECK

DECK MATERIAL	7 ga steel with .25 inch spindle reinforcement								
DECK CONSTRUCTION	Welded	Welded	Welded	Welded	Welded	Welded	Welded	Welded	Welded
NUMBER OF SPINDLES	3	3	3	3	3	3	3	3	3
BLADE TIP SPEED (FPM)	18,348	18,348	18,633	18,633	18,633	18,633	18,229	18,229	18,633
SPINDLE MATERIAL	Cast Iron								
SPINDLE BEARINGS	Ball Bearing								
DECK ENGAGEMENT	Ogura® GT3.5 Electric Clutch								
CUTTING WIDTH (INCHES)	52"	52"	60"	60"	60"	60"	72"	72"	60"
CUTTING HEIGHTS (INCHES)	1.0-5.5"	1.0-5.5"	1.0-5.5"	1.0-5.5"	1.0-5.5"	1.0-5.5"	1.0-5.5"	1.0-5.5"	1.0-5.5"
CUTTING POSITIONS	19	19	19	19	19	19	19	19	19

WHEELS

FRONT AXLE	Fixed with greasable caster fork tubes								
FRONT (INCHES)	Smooth 15 x 6-6 Semi Pneumatic								
REAR (INCHES)	Radial Turf 23x10-12	Radial Turf 24x12-12	Radial Turf 24x12-12	Radial Turf 24x12-12	Radial Turf 24x12-12	Radial Turf 24x12-12	Radial Turf 24x12-12	Radial Turf 24x12-12	Radial Turf 24x12-12

FEATURES

SEAT	High Back w/ Full Air Ride Suspension and seat isolators								
HOOD	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
FOLDABLE ROPS	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard

MACHINE DIMENSIONS

WEIGHT (LBS) W/O FUEL	1326	1332	1358	1358	1360	1356	1453	1445	1579
LENGTH (INCHES)	80"	80"	80"	80"	80"	80"	82	80"	80"
WIDTH (INCHES) (W/O CHUTE)	55.5"	55.5"	63"	63"	63"	63"	75"	75"	63"
WIDTH W/ CHUTE	67.75"	67.75"	75.25"	75.25"	75.25"	75.25"	87.25"	75.25"	75.25"
HEIGHT W/ ROPS EXT/ DOWN (INCHES)	70/47.75"	70/47.75"	70/47.75"	70/47.75"	70/47.75"	70/47.75"	70/47.75"	70/47.75"	70/47.75"

WARRANTY

UNIT	3 Year Limited Commercial								
DECK SHELL & FRAME	Limited Lifetime Deck Shell & Frame								
SPINDLES	3 Year Limited Spindle								